

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

MPP

Date:	17.06.19	Job No.:	OV17-11	ADR Yes/No:	N	ADR Date:		ECN #:	17- 590
Product No.:	D350-615	Created By:	CP	Approved By:	47				
Product Name:	GHW Adapter			Checked By:	47				

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	JLM	
Production Planning Man. / Prod. Planner	Y	LL / MP	
Supply Chain Director / Purchasing	Y	RA / CL	
Production Engineering Coord.	Y	DD / JFS	
Production Engineering Coord.	N	DL	
Customer Order Processing	N	SL	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS / ED	
QC Coordinator	Y	PD	
Customer Support	Y	SW / LM	
Customer Technical Support	Y	MB / ML	
Marketing	N	WR	
Prod. Man. Solution Provider	N	HM	

Reason for Change:

Allow 304 Pipe to be stocked as pipe

Documents Affected:

Release:
M304P Rev. A

IF APPLICABLE: NCR: 16-5930 PAR: 16-537 CAR: CIR: URF:

PAPERWORK UPDATE ☐

PARTS MUST COMPLY ☒

PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3	Notify Augusta Westland	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Update Product Compatibility Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	KJ		17.06.19
12	Update Product Specification Files (Bluefiles)	N			
13	Update Approved/Preliminary Dwg PDF Files	Y	KJ		17.06.19
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	KJ		17.06.19
17	Update / Verify Airworthiness Release Certificate Database	N			
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update Packaging Process Plan (PPP)	N			
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	N			
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	KJ		17.06.19
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:

- 304 Pipe should be stocked under M304P and not M304TR
- Add p/n M304P0.675W.091, which is used for in D2282-041
- Note that a revised D2282 dwg will be released soon that will close the NCR/PARs. This spec control dwg is being released to allow material to be stocked properly

see attached chg on shop floor - 17.06.19
chg in system - 17.06.19

ECN Verified & Complete: Date:

List Lots

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Tuesday, June 20, 2017 7:29:18 AM

Criteria : Item ID: M304TR0.675W.091 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
M304TR0.675W.091 304 RD Tube .675 x .091W	Main Warehouse MAT017	m137282	6/19/2017	0.6600			
	Main Warehouse MAT017	m137415	6/5/2017	2.4430			
	Main Warehouse MAT017	m137761	6/12/2017	23.7500			
Total:				26.8530			

CHG P/N TO M304 P.O. 675W.091
per ELN 17-590

mf

JUN 20 2017